



# GainMaker Broadband Amplifier Platform System Amplifier Housing Closure Information

## Closing the Housing

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### Introduction

This information gives step-by-step instructions on correctly closing the GainMaker™ Broadband Amplifier Platform System Amplifier housing.

**Important:** For complete information about installing the GainMaker Broadband Amplifier Platform System Amplifier *housing and amplifier* please refer to the **GainMaker Broadband Amplifier Platform System Amplifier Modules and Housings Installation and Operation Guide**, part number 593161.

### Tightening the Closure Bolts

To tighten the closure bolts, follow the steps below.

**Important:** Before you start, make sure you have a torque wrench with a 1/2-in. socket.

 **CAUTION:**

**Avoid moisture damage and RF leakage! Follow the procedure *exactly* as shown below to ensure a proper seal.**

1. Inspect the housing gasket and all mating surfaces. Wipe off any dirt and debris.
2. Close the housing and finger-tighten all closure bolts.

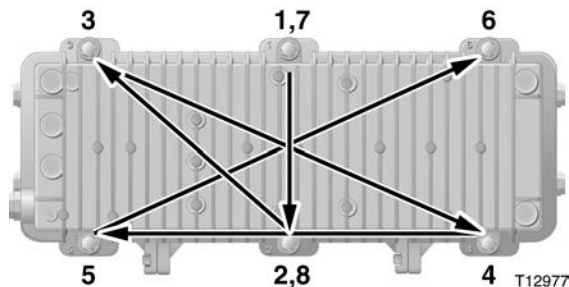
## Closing the Housing, Continued

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- Use a torque wrench with a 1/2-in. socket to tighten each closure bolt from 5 ft-lb to 12 ft-lb (6.8 Nm to 16.3 Nm) each.

**Note:** Ensure that any test point plugs are tightened from 2 ft-lb to 4 ft-lb (2.7 Nm to 5.4 Nm).

**Important:** Follow this numbered sequence to tighten the closure bolts.



### If You Have Questions

If you have technical questions, call Cisco Services for assistance. Follow the menu options to speak with a service engineer.



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February 2013 Printed in USA

Part Number

78-715125-01 Rev E